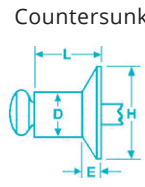
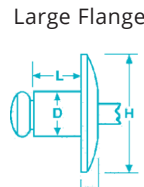
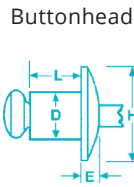


Aluminum / Steel Open End



P: 905-792-2255

E: SALES@ACERIVET.COM

W: ACERIVET.COM

5056 Aluminum Rivet • Coated Steel Mandrel • IFI Grade 19

DIA.		HFS DESCRIPTION	BULK PART NO.**	GRIP RANGE		DRILL NO. & HOLE SIZE		H HEAD DIA. NOM		E HEAD HEIGHT MAX		L RIVET LENGTH MAX		TYPICAL ULTIMATE STRENGTH			
IN	MM			IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	SHEAR		TENSILE	
														LBS	N	LBS	N
Buttonhead																	
3/32"	2.4	AB3-2 AB3-4	M50300 M50302	.020-.125 .126-.250	.5-3.2 3.3-6.4	#41 .097- .100	#41 2.46- 2.54	.188	4.78	.032	.810	.250 .375	6.4 9.5	120	534	160	711
1/8"	3.2	AB4-1 AB4-2 AB4-3 AB4-4 AB4-5 AB4-6 AB4-8 AB4-10	M50311 M50312 M50315 M50317 M50320 M50321 M50322 M50325	.020-.062 .063-.125 .126-.187 .188-.250 .251-.312 .313-.375 .376-.500 .501-.625	.5-1.6 1.7-3.2 3.3-4.8 4.9-6.4 6.5-7.9 8.0-9.5 9.6-12.7 12.8-15.9	#30 .129- .133	#30 3.28- 3.38	.250	6.35	.040	1.02	.212 .275 .337 .400 .462 .525 .650 .775	5.4 7.0 8.6 10.2 11.7 13.4 16.5 19.7	225	1000	315	1401
5/32"	4.0	AB5-2 AB5-3 AB5-4 AB5-6 AB5-8	M50332 M50334 M50335 M50336 M50337	.020-.125 .126-.187 .188-.250 .251-.375 .376-.500	.5-3.2 3.3-4.8 4.9-6.4 6.5-9.5 9.6-12.7	#20 .160- .164	#20 4.06- 4.16	.312	7.92	.050	1.27	.300 .362 .425 .550 .675	7.6 9.2 10.8 14.0 17.2	300	1334	470	2090
3/16"	4.8	AB6-2 AB6-4 AB6-6 AB6-8 AB6-10 AB6-12 AB6-16	M50345 M50347 M50349 M50352 M50355 M50359 M50366	.020-.125 .126-.250 .251-.375 .376-.500 .501-.625 .626-.750 .751-1.00	.5-3.2 3.3-6.4 6.5-9.5 9.6-12.7 12.8-15.9 16.0-19.1 19.2-25.4	#11 .192- .196	#11 4.88- 4.98	.375	9.53	.060	1.52	.325 .450 .575 .700 .825 .950 1.200	8.3 11.5 14.6 17.8 21.0 24.2 30.5	465	2068	700	3113
1/4"	6.4	AB8-4 AB8-6 AB8-8 AB8-10 AB8-12 AB8-14 AB8-16	M50381 M50383 M50385 M50387 M50389 M50388 M50390	.126-.250 .251-.375 .376-.500 .501-.625 .626-.750 .751-.875 .876-1.000	3.3-6.4 6.5-9.5 9.6-12.7 12.8-15.9 16.0-19.1 19.2-22.2 22.3-25.4	F .257- .261	F 6.53- 6.63	.500	12.70	.080	1.88	.500 .625 .750 .875 1.000 1.125 1.250	12.7 15.9 19.1 21.0 25.4 28.6 31.8	990	4403	1195	5315
Large Flange																	
1/8"	3.2	ABL4-2 ABL4-3 ABL4-4 ABL4-6	M50314 M50324 M50319 M50326	.063-.125 .126-.187 .188-.250 .313-.375	1.7-3.2 3.3-4.8 4.9-6.4 8.0-9.5	#30 .129- .133	#30 3.28- 3.38	.375	9.53	.065	1.65	.275 .337 .400 .525	7.0 8.6 10.2 13.3	225	1000	315	1401
5/32"	4.0	ABL5-4	M50338	.126-.250	3.2-6.4	#20 .160- .164	#20 4.06- 4.16	.468	11.9	.070	1.78	.425	10.8	300	1334	470	2090
3/16"	4.8	ABL6-4 ABL6-6 ABL6-8 ABL6-10 ABL6-12 ABL6-14 ABL6-16	M50348 M50350 M50353 M50356 M50360 M50365 M50367	.126-.250 .251-.375 .376-.500 .501-.625 .626-.750 .751-.875 .876-1.000	3.3-6.4 6.5-9.5 9.6-12.7 12.8-15.9 16.0-19.1 19.2-22.2 22.3-25.4	#11 .192- .196	#11 4.88- 4.98	.615	15.88	.090	2.08	.450 .575 .700 .825 .950 1.075 1.200	11.5 14.6 17.8 21.0 24.2 27.3 30.5	465	2068	700	3113
120° Countersunk																	
1/8"	3.2	AC4-2 AC4-3 AC4-4 AC4-5	M50313 M50316 M50318 M50323	.092-.125 .126-.187 .188-.250 .251-.312	2.3-3.2 3.3-4.8 4.9-6.4 6.5-9.5	#30 .129- .133	#30 3.28- 3.38	.220	5.59	.031	1.14	.275 .337 .400 .525	7.0 8.6 10.2 11.7	225	1000	315	1401
5/32"	4.0	AC5-4 AC5-6 AC5-8	M50340 M50342 M50343	.188-.250 .251-.375 .376-.500	4.9-6.4 6.5-9.5 9.6-12.7	#20 .160- .164	#20 4.06- 4.16	.281	7.2	.040	1.20	.425 .550 .675	10.8 14.0 17.2	300	1334	470	2090
3/16"	4.8	AC6-4 AC6-6 AC6-8	M50346 M50329 M50306	.151-.250 .251-.375 .376-.500	3.8-6.4 6.5-9.5 9.6-12.7	#11 .192- .196	#11 4.88- 4.98	.350	8.89	.050	1.27	.407 .575 .700	10.3 14.6 17.8	465	2068	700	3113

KLICK-FAST RIVETS conform to IFI-114 (inch) and IFI-505 (metric). ** Also available in various packaged quantities.