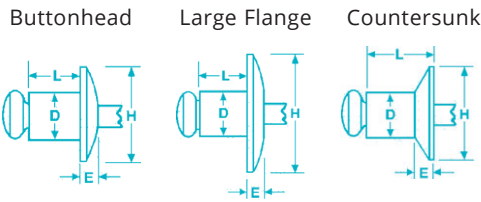


Stainless/Stainless Open End



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Stainless Rivet • Stainless Mandrel • IFI Grade 51

| DIA. | | HFS DESCRIPTION | BULK PART NO.** | GRIP RANGE | | DRILL NO. & HOLE SIZE | | H HEAD DIA. NOM | | E HEAD HEIGHT MAX | | L RIVET LENGTH MAX | | TYPICAL ULTIMATE STRENGTH | | | |
|-------------------------|--------|-----------------|-----------------|------------|-----------|-----------------------|-----|-----------------|-------|-------------------|------|--------------------|------|---------------------------|------|---------|------|
| IN | MM | | | IN | MM | IN | MM | IN | MM | IN | MM | IN | MM | SHEAR | | TENSILE | |
| | | | | | | | | | | | | LBS | N | LBS | N | | |
| Buttonhead | | | | | | | | | | | | | | | | | |
| 1/8" (.125) | 3.2 | SSB4-1S | M50411 | .020-.062 | .5-1.6 | #30 | #30 | .250 | 6.35 | .040 | 1.02 | .212 | 5.4 | 520 | 2310 | 600 | 2660 |
| | | SSB4-2S | M50412 | .063-.125 | 1.7-3.2 | | | | | | | .275 | 7.0 | | | | |
| | | SSB4-3S | M50415 | .126-.187 | 3.3-4.8 | | | | | | | .337 | 8.6 | | | | |
| | | SSB4-4S | M50417 | .188-.250 | 4.9-6.4 | | | | | | | .400 | 10.2 | | | | |
| | | SSB4-5S | M50420 | .251-.312 | 6.5-7.9 | | | | | | | .462 | 11.7 | | | | |
| | | SSB4-6S | M50421 | .313-.375 | 8.0-9.5 | | | | | | | .525 | 13.4 | | | | |
| SSB4-8S | M50422 | .376-.500 | 9.6-12.7 | .650 | 16.5 | | | | | | | | | | | | |
| 5/32" (.156) | 4.0 | SSB5-2S | M50432 | .020-.125 | .5-3.2 | #20 | #20 | .312 | 7.92 | .045 | 1.14 | .300 | 7.6 | 785 | 3490 | 1040 | 4620 |
| | | SSB5-3S | M50434 | .126-.187 | 3.3-4.8 | | | | | | | .338 | 8.0 | | | | |
| | | SSB5-4S | M50435 | .188-.250 | 4.7-6.4 | | | | | | | .425 | 10.8 | | | | |
| | | SSB5-6S | M50436 | .251-.375 | 6.5-9.5 | | | | | | | .550 | 14.0 | | | | |
| | | SSB5-8S | M50437 | .376-.500 | 9.6-12.7 | | | | | | | .675 | 17.2 | | | | |
| | | SSB5-10S | M50427 | .501-.625 | 12.8-15.9 | | | | | | | .800 | 20.3 | | | | |
| 3/16" (.187) | 4.8 | SSB6-2S | M50445 | .020-.125 | .5-3.2 | #11 | #11 | .375 | 9.53 | .066 | 1.40 | .325 | 8.3 | 1150 | 5110 | 1300 | 5780 |
| | | SSB6-4S | M50447 | .126-.250 | 3.3-6.4 | | | | | | | .450 | 11.5 | | | | |
| | | SSB6-6S | M50449 | .251-.375 | 6.5-9.5 | | | | | | | .575 | 14.6 | | | | |
| | | SSB6-8S | M50450 | .376-.500 | 9.6-12.7 | | | | | | | .700 | 17.8 | | | | |
| | | SSB6-10S | M50457 | .501-.625 | 12.8-15.9 | | | | | | | .825 | 21.0 | | | | |
| | | SSB6-12S | M50458 | .626-.750 | 16.0-19.1 | | | | | | | .950 | 24.2 | | | | |
| SSB6-16S | M50466 | .751-1.000 | 19.2-25.4 | 1.200 | 30.5 | | | | | | | | | | | | |
| 1/4" (.250) | 6.4 | SSB8-4S | M50481 | .126-.250 | 3.3-6.4 | F | F | .500 | 12.70 | .074 | 1.88 | .500 | 12.7 | 1700 | 7560 | 2100 | 9340 |
| | | SSB8-6S | M50483 | .251-.375 | 6.5-9.5 | | | | | | | .625 | 15.9 | | | | |
| | | SSB8-8S | M50485 | .376-.500 | 9.6-12.7 | | | | | | | .750 | 19.1 | | | | |
| | | SSB8-10S | M50487 | .501-.625 | 12.8-15.9 | | | | | | | .875 | 21.0 | | | | |
| | | SSB8-12S | M50489 | .626-.750 | 16.0-19.1 | | | | | | | 1.000 | 25.4 | | | | |
| Large Flange | | | | | | | | | | | | | | | | | |
| 1/8" (.125) | 3.2 | SSBL4-2S | M50409 | .063-.125 | 1.7-3.2 | #30 | #30 | .375 | 9.53 | .045 | 1.14 | .275 | 7.0 | 520 | 2310 | 600 | 2660 |
| | | SSBL4-3S | M50416 | .126-.187 | 3.3-4.8 | | | | | | | .337 | 8.6 | | | | |
| | | SSBL4-4S | M50418 | .188-.250 | 4.9-6.4 | | | | | | | .400 | 10.2 | | | | |
| 3/16" (.187) | 4.8 | SSBL6-4S | M50452 | .126-.250 | 3.3-6.4 | #11 | #11 | .615 | 15.88 | .082 | 2.08 | .450 | 11.5 | 1150 | 5110 | 1300 | 5780 |
| | | SSBL6-6S | M50453 | .251-.375 | 6.5-9.5 | | | | | | | .575 | 14.6 | | | | |
| | | SSBL6-8S | M50456 | .376-.500 | 9.6-12.7 | | | | | | | .700 | 17.8 | | | | |
| | | SSBL6-10S | M50451 | .501-.625 | 12.8-15.9 | | | | | | | .825 | 21.0 | | | | |
| SSBL6-12S | M50455 | .626-.750 | 16.0-19.1 | .950 | 24.2 | | | | | | | | | | | | |
| 120° Countersunk | | | | | | | | | | | | | | | | | |
| 1/8" (.125) | 3.2 | SSC4-2S | M50423 | .063-.125 | 2.3-3.2 | #30 | #30 | .220 | 5.59 | .031 | 1.14 | .275 | 7.0 | 520 | 2310 | 600 | 2660 |
| | | SSC4-3S | M50424 | .126-.187 | 3.3-4.8 | | | | | | | .337 | 8.6 | | | | |
| | | SSC4-4S | M50425 | .188-.250 | 4.9-6.4 | | | | | | | .400 | 10.2 | | | | |
| | | SSC4-5S | M50426 | .251-.312 | 6.5-7.9 | | | | | | | .462 | 11.7 | | | | |
| 3/16" (.187) | 4.8 | SSC6-4S | M50429 | .151-.250 | 3.8-6.4 | #11 | #11 | .350 | 8.89 | .050 | 1.27 | .407 | 10.3 | 1150 | 5110 | 1300 | 5780 |

KLIK-FAST RIVETS conform to IFI-114 (inch) and IFI-505 (metric). ** Also available in various packaged quantities.